

Technical Data Sheet



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SprayMax® **1K Spot Blender** **305 g NET WT. 10.8 oz** **Art. Nr. 3680093**



Product

Description / Purpose

1K Spot Blender is a special product for homogenous paint transitions in the blending area of 2K clearcoats as well as of single stage topcoats with outstanding blending results. The Spot Blender is used immediately after the clear- / topcoat is applied.

Properties

- Seamless edge transitions in the blending area
- Superior solving ability
- No colour deviations
- Dries to a matt finish, must be polished
- Specially for polishing
- Can be polished without edges
- Dries to a glossy finish, does not need to be polished and therefore very good finish results

Material base

Combination of resins and solvents

Colour

Transparent

Solid content

4.8 % per weight related to active ingredient

EPA Coating Category

CCP Clear Coatings Product

PWR Limit 1.50

CARB Aerosol Rule Coating Category (01/2017)

UFC Uniform Finishing Coating

PWR Limit 1.30

Substrate

2K clear coats and 2K topcoats

The old paintwork within the blend-in area should thoroughly be topped off using a P 2000 – P 4000 grit sand paper

Processing

Protection measures

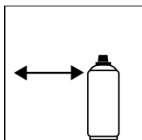


Wear personal protection equipment.

(respiratory mask/gloves/goggles)

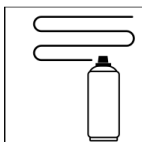
For more information, see safety data sheet.

Spraying distance



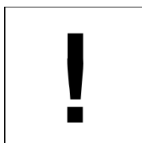
6 - 8 inches / 15 – 20 cm

Spray passes



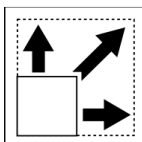
Apply several light spray passes to the edge of the blend-in-area immediately after application of the 2K clear coat or 2K topcoat to achieve a smooth transition.

Processing conditions



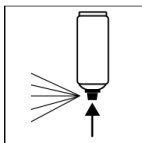
Optimum application at 64°F - 77°F (18°C - 25°C) and a relative humidity from 40 - 50 %.

Coverage



approx. 5.4 sq ft (0.5 m²) / aerosol

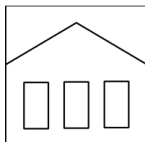
Finish



After painting, turn the can upside down and spray the valve until empty.

Additional Information

Shelf Life



60 months

The usage period refers to an unused can that is stored correctly at a temperature of 60° F - 77°F / 15 – 25 °C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Disposal



The completely emptied spray cans must be disposed of in the recycling system. Cans with hardened material must be disposed of as special waste.

Note

For professional use only.

Identification, see safety data sheet.

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